

<b>Machine Element</b>	<b>SNB100</b>	<b>SNB200</b>
Min Tube Length	125	125
Max Tube Length	1500	1500
Min Dia	8mm	20mm
Max Dia	23mm	40mm
# of Bend Radius Tools	2	2
Maximum Bend Radius	100mm	150mm
Maximum Bend Angle (machine)	180 deg	180 deg
Maximum Bend Angle (Effective)	120 Deg	120 Deg
Max Spring Mandrel (Inside Chuck)	19mm OD	35mm OD
Bend Head Torque	Standard Duty	Heavy Duty
Heater Chamber Actual Dia	45mm ID	55mm ID
Heater Chamber Max Tube Dia	30mm OD	40mm OD
Hopper Capacity at Max Dia	75	50
Hopper Capacity at Min Dia	150	75